

#### <u>SCOPE</u>

The scope of the hand book is to provide the user with sufficient information to be able to engineer and carry out the installation of an Ebbett Inverter in such a way as to be able to maximise the features and benefits of the unit, and achieve a convenient and reliable power supply system within the battery charging capability. Sufficient information is also provided to establish the origin of any problems with the system, or faults with a unit, and refer back to the seller for repair or replacement.

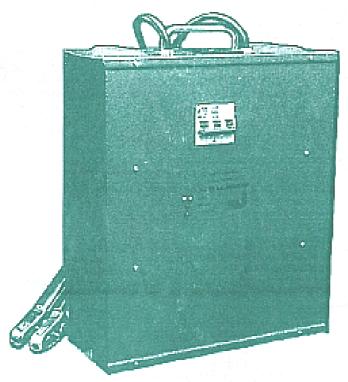
#### CONTENTS

Section	Contents		
1	Scope, Contents.		
2	Specifications, Performance.	Specifications, Performance.	
3	Theory of Operation.		
4	Load Rating:	<ul><li>(1) Battery.</li><li>(2) Inverter.</li></ul>	
5	Operation.		
6	Installation.		
7	Warnings and Special Notes.		
8	Electronic Control Card:	<ul><li>(1) Adjustment.</li><li>(2a) Layout PCB3 (sine-wave model).</li><li>(2b) Layout PCB5 (step-wave model).</li></ul>	
9	Fault Finding Chart.		
10	Mechanical Drawings:	(1) Mounting and Dimensions.	
11	Electrical Schematic.	(2) Physical Layout.	
12	Installation Examples:	(1) Automotive or Marine.	
13	Conditions of Sale.	(2) Remote Area Power System.	
14	Quality Assurance Test Shee	et.	

© 1992 Items subject to copyright. Not to be reproduced without written approval. Ebbett Automation Ltd, 70-72 Victoria Street, Petone, Wellington, N Z. Phone 00-64-4-568 6377, Fax 00-64-4-568 2374.

# Ebbett Automation Ltd HPINVERTER

# 230 Volt Power From A Battery



- \* Industrial-quality design
- \* Robust, lightweight, construction
- \* Completely self-contained
- \* Ready for immediate use
- \* No expensive installation extras
- \* Portable or permanent mounting
- \* Ideal for unattended operation

## **Multi-purpose**

# **High efficiency**

## Ideal for poor power-factor loads

- \* Safety transformer output, full input/output isolation
- \* Automatic voltage regulation
- \* Local or remote on/off/reset
- \* Optional mounting brackets, meters
- \* Optional telecom input filter, mains-failure changeover
- \* Meets caravan, marine and private generation standards

- \* Reverse-polarity protection
- \* Current-limit
- \* Floating battery

### EBBETT HIGH PERFORMANCE INVERTER

#### LOAD RATING: 0.5 hour 400VA (1.7A) 800VA (3.5A) 1500VA (6.5A) 3000VA (13A) 250VA (1A) 500VA (2.1A) 1000VA (4.2A) 1700VA (7.4A) 4 hours plus Surge (motor start) 500VA (2A) 1000VA (4.2A) 2000VA (8.5A) 4000VA (17.3A) Peak 1000VA (4.4A) 2000VA (8.7A) 4000VA (17.3A) 6000VA (26A) BATTERY VOLTAGE 12V 24V 12V 24V 12V 24V 24V 400mA BATTERY CURRENT: No load 600mA 400mA 600mA 400mA 600mA 400mA Cont load & min Vb 40A 20A 80A 40A 150A 75A 150A PHYSICAL DIMENSIONS: H x W x D 300 x 210 x 100 320 x 230 x 115 360 x 340 x 145 360 x 340 x 190 WFIGHT: 10 ka 12 ka 15 ka 20 ka OUTPUT VOLTAGE: 230V AC plus or minus 5%. FREQUENCY: 50 Hz plus or minus 0.5 Hz. Greater than 90% for all loads. **EFFICIENCY:** Step voltage driven, impulse phase corrected wave-form. Suitable for lagging, poor WAVE-FORM: power-factor loads (digital power-factor correction produces sinusoidal current). DYNAMIC RESPONSE: For full load step-change, voltage deviation less than plus or minus 10%, 1 cycle. **PROTECTION:** Electronic; overcurrent trip, thermal overload, current-limited output, low output voltage trip, soft-start load-protection. MCB fitted for mechanical isolation of batteries. BATTERY CONNECTION: Clamp terminals under front cover with two metre battery lead, terminated with; Battery clips clips lugs luas Floating input. Can be externally connected positive or negative earth. **OPERATING TEMPERATURE:** 0 - 40 deg C normal mount heat sinks vertical. Above 20 deg C derate duty cycle ≈1% per deg C. Horizontal mount, derate $\approx$ 15%. Fan cooling increase rating $\approx$ 20%. **ON-OFF-RESET:** MCB flush-mounted in front cover. Internal pcb terminals provided for low current, remote on-off-reset. POWER OUTLET: Single 3 pin socket. LED indication for Inverter On, Overload, & Low Battery Trip. INDICATION: OPTIONS: Mounting brackets. Rack or gear plate mounting. Other input, output voltages, frequencies etc. Battery ammeter. Battery voltmeter. Mains-failure load transfer relay. NO or NC clean pair of contacts for remote alarm. Telecom input filter to eliminate noise transmission from load to battery system. Manufactured to NZS 6200 and relevant isolating transformer requirements. ELECTRICAL SAFETY: Floating output. Outlet earth-pin connected to case. Complies with NZECP1 1988 Caravans & Caravan Parks, NZECP4 1989 Generating Systems, and NZECP29 1989 Boat Marinas & Pleasure Craft. ELECTRICAL INTERFERENCE: RFI emission less than 60 micro volts. PERMANENT INSTALLATION: 6 mm threaded holes for bulkhead mounting from rear, or standard mounting brackets available at extra cost. **TYPICAL APPLICATIONS:** √ TVs, video recorders, fax machines V V Indust instrmnts, communications equip √ √ √ √ Power tools, sewing machines 1 √ √ √ (series motors up to cont load rating) $\sqrt{}$ Personal computers, disc drives, printers $\sqrt{}$ √ i. Washing machines - (1/4 HP ind motor) V √ - (3/4 HP ind motor) $\sqrt{}$ Pumps etc $\sqrt{}$ √ ii. Fridges - heat exch type √ √ - Motor type - 2cu ft (0.5A)

iii. Microwave ovens Note:

SPECIFICATIONS:

i Motors should be started off-load. Large flywheels with acceleration delay may require restart. Battery capacity must be of sufficient capacity to supply the start surge without dropping below low battery trip-voltage.

ii If fridge cycle is interrupted, attempted restart before compressor has had time to discharge, may cause overload lockout.

1

iii Recommended manual dial type microwave oven. Not suitable for a few specialised products that use the

- 500 W

incoming wave-form as reference or for their operation.

- 6cu.ft. (0.8A)

- 9cu.ft (1.4A)

eq some cheap shaver chargers, some electronic

speed controlled appliances, occasional test instrmnts.

Manufactured by: Ebbett Automation Ltd,

70 - 72 Victoria Street, Petone, Wellington, New Zealand. Phone +64 4 568 6377, Fax +64 4 568 2374. www.acourt.co.nz/home/ebbett.htm

ebbett.automation@clear.net.nz

√

√

1/

√ √

10/04 - Specification subject to change without notice

#### THEORY OF OPERATION

Power supplied by the utility company is usually 230 (115) volts, in the form of a current, alternating sinusoidally at 50 (60) Hz.

In order to produce similar power, the <u>basic "static inverter</u>" electronically "chops" the direct current (DC) of a battery, into a current alternating in polarity (AC) at the rate of 50-60 cycles per second (50-60 Hz), and feeds this current into a step-up transformer which produces the high output voltage. However, output is in the form of a square-wave, of uncontrolled output voltage, that would vary drastically with load and battery condition, and be too crude for most applications.

In the <u>Ebbett Inverter</u>, output voltage and waveform is controlled by turning the power devices on for varying lengths of time during every conduction half-cycle. This technique is called pulse-width modulation (PWM). In sine-wave models the length of each pulse in a series, is varied throughout the cycle, and the resultant output current when filtered, appears very close to the normal mains supply. Step square-wave models use fewer pulses, in steps. This allows higher efficiency. Special digital phase-correction techniques are used to ensure sinusoidal currents flow in inductive loads. In all models output voltage is controlled to tolerances even closer than normal mains, under all circumstances.

The inverter/battery combination represents what is called a "current-limited" source of power:

- The battery by way of it's inherent discharge curve characteristic and internal resistance, loses terminal voltage as output load is increased. This limits the amount of current that can be drawn by the inverter.
- The inverter is designed so that as nameplate-load is exceeded, output voltage is reduced, and current limited to safe levels. Also, as semiconductor temperature rises, current-limiting is biased towards further reduction.

Overall performance and load-handling ability is therefore determined primarily by <u>battery condition</u>, and secondly by <u>inverter</u> <u>temperature</u>.

Despite changing conditions, the electronic logic of the unit monitors, adjusts, and continues to maintain output to specification. When control limits are reached, it activates one or more of it's many protection circuits, and locks out until reset.

The biggest difference between "mains" and "inverter" is the current limit. The mains can take short surges of thousands of amps. The inverter system can't. When you short-circuit the mains, you blow a fuse. When you short-circuit the inverter, it shuts down.

#### Read the directions. Check the specifications.

#### LOAD RATING

#### (1) Battery

Automotive batteries are now rated by a "Reserve Capacity" rating which is defined as the time in minutes a new fully-charged battery can deliver 25 amps continuously before the voltage falls to a specified end point. Most manufacturers specify 1.68 to 1.7 volts per cell (10.08 to 10.2 battery volts) and the low voltage trip of the inverter is factory-set to this. For a battery with "Reserve Capacity of 90 minutes", an inverter drawing 25 amps would sustain load for 90 minutes. If the battery was charged at the same time by a 40 amp alternator, then the load discharge would be less than the charging capability, and the battery would last indefinitely.

Other types of battery are rated in ampere-hours capacity (AH) at given discharge rates. For example, specification curves show a battery to have a capacity of 40 AH if discharged at the rate of 10 amps. The battery will last for, 40 AH divided by 10 amps =  $\frac{4 \text{ Hours}}{2}$ 

To establish the battery current drawn by an inverter on a given load, the rough rule of thumb is:-

 $\begin{array}{rll} (12 \mbox{ volt system}); & \mbox{inverter output load } \div 10 \ = \mbox{ battery amps} \\ (24 \mbox{ volt system}); & \mbox{inverter output load } \div 20 \ = \mbox{ battery amps} \\ \mbox{For example, a 12 volt inverter running on 100VA (Watt) television.} \\ 100VA \ \div 10 \ = \ 10 \ \mbox{amps battery current.} \end{array}$ 

Therefore for a combination of 12v inverter, on the 40AH battery, running the 100VA TV, the battery would last for 4 hours.

In marine and automotive systems, operation of an electric starter motor requires a battery almost fully charged. It is important therefore, that either the inverter be powered by an auxiliary battery not required for essential use such as motor starting, or that it be run only while an alternator of sufficient current is charging the battery.

The life of automotive batteries is limited by low discharge, and specially-designed marine, industrial standby, and deep-cycle batteries are available from most manufacturers.

The inverter continually monitors battery voltage under load; so overall system operation depends primarily on the battery's ability to maintain terminal voltage while supplying current.

#### A good battery is essential.

In practice it will be observed that the inverter will trip on "Low Battery" for say full load, but if reset, will continue to run for some hours on a light load. Conversely, a load increase after it has been running for some time on a light load, may be sufficient to drop the terminal voltage and actuate "Low Battery Trip".

In the event of accidental reverse polarity connection or other fault, the battery must be capable of supplying sufficient current to trip circuit breakers instantaneously; otherwise, heating, explosion, or serious damage to battery and inverter, may occur.

As a general rule, at least twice the name-plate-maximum of the inverter, is sufficient.

#### (2) Inverter

The maximum rating for the inverter is a 30 min maximum (plus allowance for surges), such as would be required to run a typical appliance.

i.e. a 400VA inverter will run a power tool rated at 400VA, with start surges from 500 to 1000VA.

A continuous rating (24 hr at battery float voltage) is determined by long term thermal build up. At 20 deg C, and without fan cooling, this rating will be approx 50% of the nameplate maximum. Performance curves for specific models show details.

If cycled on heavier loads it will be observed that temperature compensation in protection circuits, and thermal trip, reduce the inverter's ability to handle surges.

#### Make sure the inverter will be large enough for your load surges.

This is especially important for induction motors (fridges, pumps, etc) which typically require 4-6 times run-current, on start-up.

#### **OPERATION**

#### On-Off-Reset:

No power is used until the switch is operated. The switch turns on the electronic controller, which in turn, powers up the main semiconductors to provide an output. On start up, the unit ramps-up to provide a "soft start" to external loads. Appliances can then be plugged-in, started, and stopped at whim. Resetting of the fault-latches is achieved by the following procedure: (a) Turn off. (b) Pause. (c) Turn on again. A remote switch option is available. Fault-reset is also achieved by disconnection of the battery supply. If the MCB or battery disconnection is used, the required pause is approximately 30 seconds. Reset using the remote switch option is instantaneous.

#### Power On:

When the inverter is switched on, the two "Power On" lights indicate that the electronic output-drivers are functioning. Both must be lit to the same intensity for correct operation.

#### Overload:

Multi-function indicator of all solid state load-monitoring protection circuits.

- <u>Maximum Current:</u> Factory set at 100% of name plate load. As the current is limited, output voltage is reduced. Currentlimiting and spike-suppression circuits accept overloads, but in general, the unit will trip on any load with start surges (motors etc.) in excess of 250% of name plate rating.
- (2) <u>Thermal Protection</u>: Electronic monitoring of heat-sink temperatures reduces the current limit as temperature rises. Long term rating is limited primarily by thermal rise of the transformers. A temperature sensor in the windings shuts the inverter down, and is reset by turning the inverter off and on again. After a thermal trip, the inverter cannot be restarted until it has cooled sufficiently.
- (3) <u>Output Voltage Monitor</u>: The unit continually monitors its own output. From start up, a minimum voltage of at least 195-205 (97-103) volts must be detected or lockout will occur.

During normal operation, should the output voltage drop as a result of overload, component failure etc, lockout will occur. Allowance is made for brief overloads during motor starting.

The output monitor remains active even when "Low Battery" has tripped, so any "Low Battery" lockout is always immediately followed by an "Overload" lockout 3-5 seconds later.

#### Low Battery:

Primarily employed to protect the inverter. Factory-set to suit the minimum battery voltage requirements of an automotive lead acid battery under light load. (12v set 10v, 24v set 20v).

Under normal operation then, the two "Power On" lights will operate. If a fault occurs, they will extinguish. If overloaded, the "Overload Trip" <u>alone</u> will operate. If the battery is flat, <u>both</u> "Battery Low" and "Overload Trip" lights will operate.

#### INSTALLATION

Unpack, and examine for any signs of in-transit damage due to impact, vibration or moisture. Select a dry, <u>well ventilated</u> place, and position the unit, preferably vertically.

#### Before connection note warnings and special notes section 7.

#### Portable Unit:

Supplied as standard. With multi-purpose inverters, merely clip leads onto correct battery polarity and turn on (red positive, black negative). Rubber feet are fitted to the base for free standing use.

#### Permanent Installation:

Large inverters are not supplied with clip leads. This is because they require very high currents to trip protection circuits and it is desirable to reduce the possibility of incorrect connection (Ref Battery Section 4:1). The unit can be wall-mounted by using the four holes provided in the back plate. These holes are threaded to enable fastening by way of 6mm metric bolts from the rear, or by removing the cover and using 8 gauge x 1 inch wood or PK screws from the front. A 5mm spacer should be used behind the cabinet. The recommended method is to use standard aluminium mounting straps, purchased as an option and screwed to the rear of the cabinet first.

All permanent installations should have a circuit breaker or fuse and battery isolator to avoid the risk of fire, in the unlikely event of component failure. The small portable inverter models require the addition of this equipment externally. All models above 400VA <u>do not</u>, as they come fitted with an electromechanical circuit-breaker fitted in the front panel.

Remote on-off-reset can be installed by removal of the existing wires from terminals 4 and 5 of the electronic card, and substitution of a normally-open contact switch (100 milliamps).

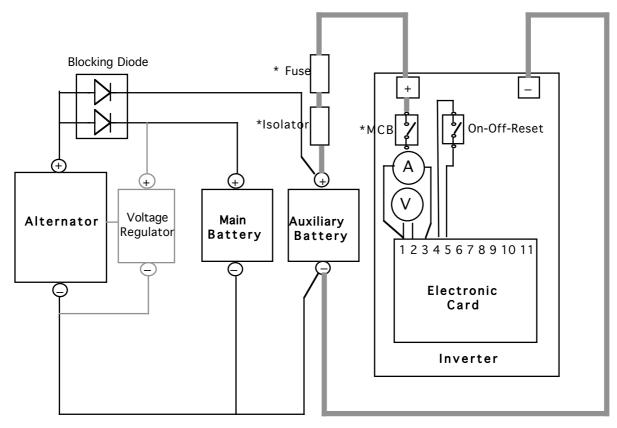
Optional ammeter and voltmeter are connected as shown.

**Do not disconnect other wires, serious damage to the inverter may result and invalidate the guarantee.** The suggested automotive or marine installation uses an auxiliary battery and blocking diode. The auxiliary battery is automatically charged with the main battery, but can be flattened without affecting the essential power source.

Battery lead length must be as short as possible and no longer than one and a half times that supplied. (Volt drop causes "Low Battery" to trip early). Alternatively, up to three twin metres of 266/0.3 mm cable can be used, but a separate low-current control wire must be run from the battery positive terminal to terminal 2 of the electronic control card.

However <u>any increase</u> in lead length will compromise performance, especially on surge loads. Longer leads are not recommended on larger 12v inverters.

#### **RECOMMENDED BATTERY CONNECTION - AUTOMOTIVE/MARINE INSTALLATION**



\*Note: External fuse and isolator not required on models with built-in MCB

In some installations the inverter may have to be ordered with an optional extra input filter if it is to share a common battery with other measurement or communications equipment sensitive to HF ripple. This is not normally the case with most domestic, automotive or marine installations, but care must always be taken to ensure the inverter or cabling is at least 1 metre away from aerials or other radio equipment. If this distance cannot be achieved, battery cables may have to be screened or installed in an earthed metal trucking.

For Telecom Installation of 48V Special Models.

- An extra input filter is fitted.
- Input cables should be as short as possible, less than 0.2 ohm & screened or ducted away from communication cables.
- Output cables should be screened if load is a non-linear, pulse-current load (personal computer etc) in a sensitive communications environment.
- Floating output may be best connected to MEN neutral system for safety. (otherwise remains as an isolating transformer).
- Case & one battery terminal should be earthed.

#### Section 7:

### WARNING AND SPECIAL NOTES

- \* The inverter is a high voltage apparatus that must be used in accordance with local electrical wiring regulations and treated with the same respect as other 230V (115V) appliances.
- Under no circumstances should the front cover be removed while the inverter is connected to the battery.
   Turn inverter on, then off, after disconnection from the battery, to dissipate dangerous charges retained in capacitors.
- \* The inverter must be connected, only to the specified battery voltage. Connection to a higher voltage can cause serious damage to electronic components and invalidate the warranty.
- \* Ensure the battery is of sufficient size to supply maximum inverter current.
- \* Ensure correct polarity battery-connection. Incorrect connection of models without protection will cause battery or inverter damage and invalidate the warranty.
- \* Turn the inverter off while connecting and disconnecting to avoid sparking and minimise risk of explosion of hydrogen gas from battery.
- Ventilation is required for cooling. Also, house the unit in a separate compartment from batteries, to avoid risk of a hydrogen explosion.
- \* Keep battery leads as short as possible.
- Battery should be floated from earth in marine installations to avoid electrolysis problems with the hull.

Detection devices are built into the design to tell us if any failure is a result of abuse that would invalidate the warranty.

Section 8(1):

#### **ADJUSTMENTS**

All on electronic control card, are factory-set, and should require no field adjustment.

P1 - Output Voltage

Factory set 230 (115) volts.

P2 - Maximum Current - Breaking of seal will render warranty invalid.

Factory set 100 percent, must not be altered.

P3 - Frequency

Factory set 50 (60) Hz.

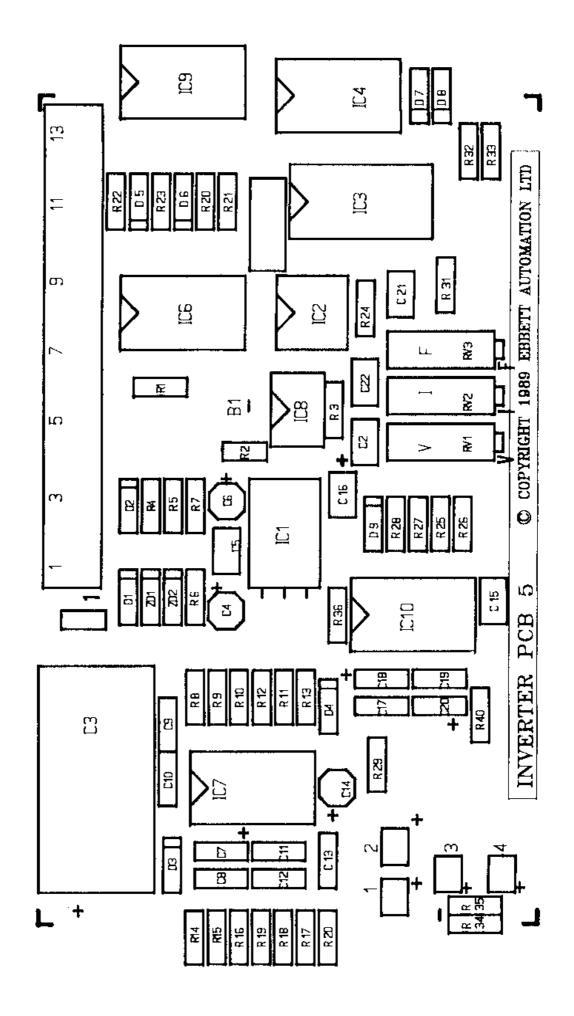
<u>NOTE</u> - Comparisons of voltage and current using standard multimeters are only valid on perfect sine-wave inverter models. For precise measurements on other models, true RMS-reading meters must be used.

-

-

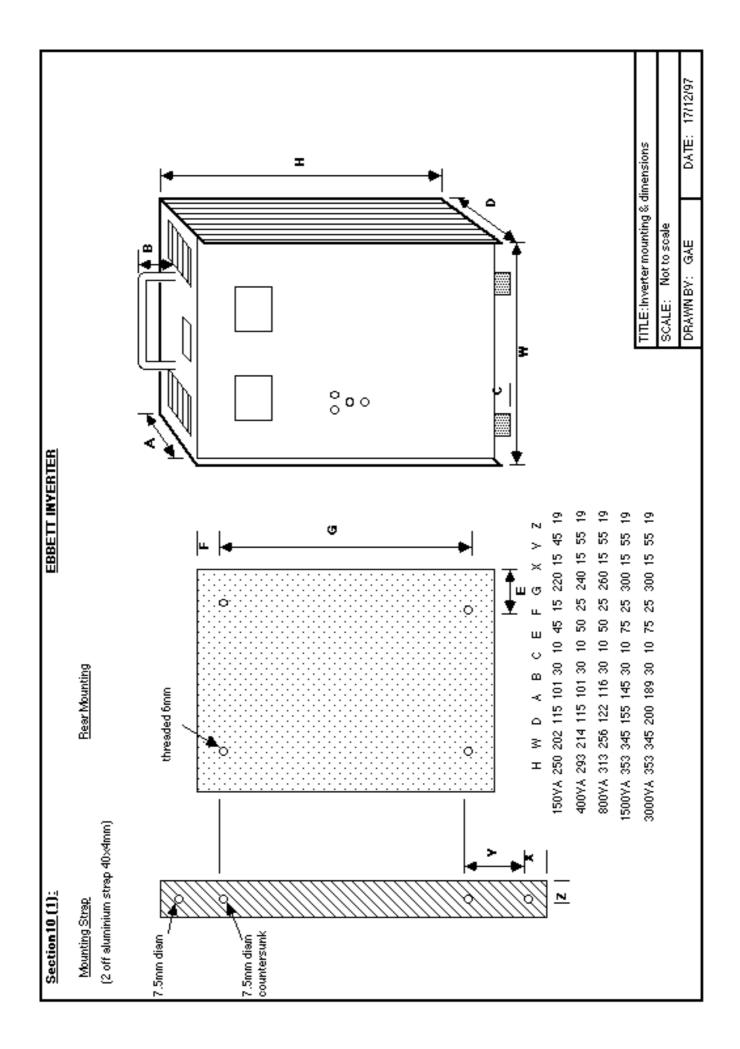
Section 8(2b):

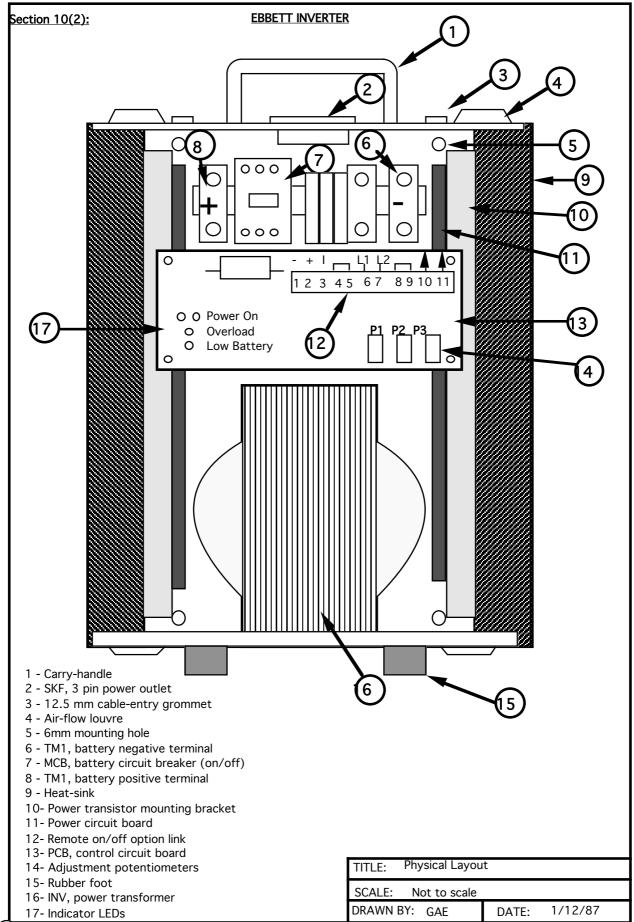




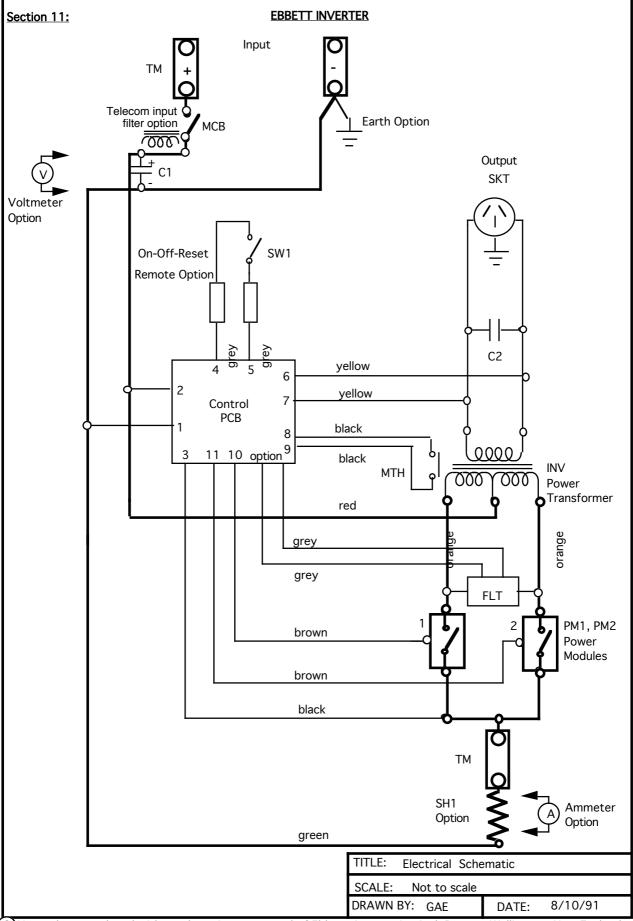
#### FAULT FINDING CHART

Problem	<u>Cause</u>	<u>Remedy</u>
(1) Output failure;	No battery connection.	Clean, reclamp terminals.
no indicator lights.	Circuit breaker turned off.	Operate upwards for "on".
	Circuit breaker faulty.	Refer seller, repair / replacement.
	On-off switch (if fitted) turned off.	Operate switch.
	Battery connected reverse polarity (small inverter).	Connect correctly.
	Remote switch (if installed) not turned on.	Operate switch.
	Remote option terminals 4-5 not linked.	Connect link.
	Electronics failure.	Refer seller, repair/replacement.
(2) Output failure; circuit-breaker trips	Battery connected reverse polarity.	Correct connection.
immediately.	Electronics failure.	Refer seller, repair/replacement.
<ul> <li>(3) Low battery lockout</li> <li>(followed by overload lockout);</li> <li>(a) - immediately.</li> </ul>	Power-supply not reset.	Turn off, wait 30 secs, turn on again.
(u) minodiatory.	Faulty battery connection.	Clean, reclamp terminals.
	Battery dead-flat or faulty.	Recharge/replace battery.
(b) - under load.	Battery discharged.	Recharge battery.
	Load too great for battery condition.	Recharge or replace battery.
	Battery too small.	Replace with larger battery.
	Battery affected by another surge load (eg starter motor).	Install auxiliary battery / blocking diode arrangement for inverter.
<ul><li>(4) Overload lockout;</li><li>(a) - immediately.</li></ul>	Power-supply not reset.	Turn off, wait 30 secs, turn on again.
	Unit overheated.	Reset, when cooled down
	Electronics failure.	Refer seller, repair/replacement.
(b) - after 3-5 secs.	Load short-circuited.	Disconnect load, repair fault.
	Load too heavy.	Reduce load, or obtain larger unit.
	Electronics failure.	Refer seller repair/replacement.
(5) Unit making abnormal audible noise or power-on lights not lit to same intensity.	Electronics failure.	Turn off, refer seller repair/replacement.

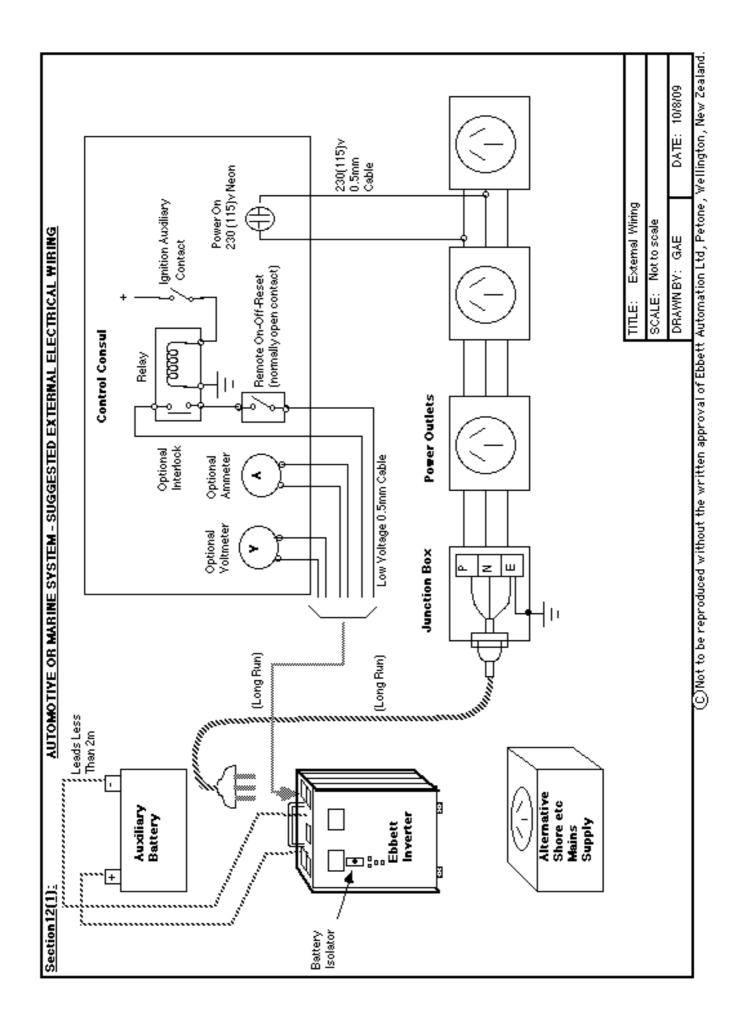


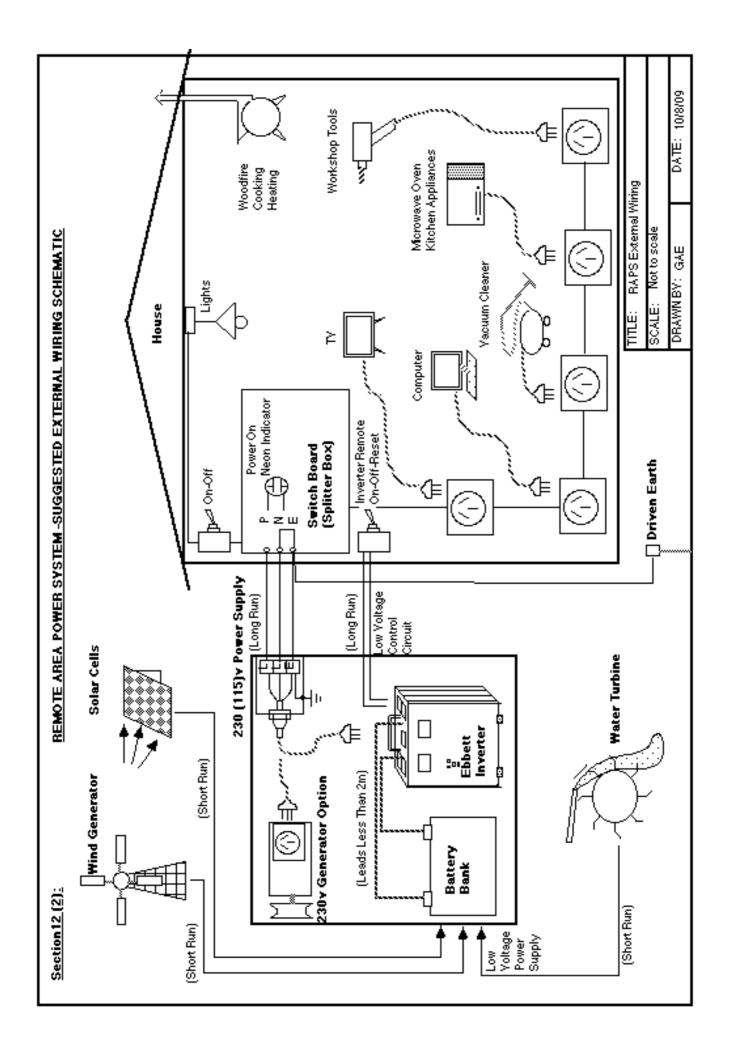


©Not to be reproduced without the written approval of Ebbett Automation Ltd, Petone, Wellington, New Zealand.



©Not to be reproduced without the written approval of Ebbett Automation Ltd, Petone, Wellington, New Zealand.





## **EBBETT AUTOMATION - CONDITIONS OF SALE**

<u>Warranty:</u> The Company warrants that the equipment shall remain free from defect in material and workmanship for 12 months from date of dispatch from the Seller's factory.

In the event of any such defect occurring, the Seller, at his option, will repair, or replace free of charge and F.O.B. his factory, the part of the equipment found to be defective, provided that the Purchaser, at his own cost, shall have previously returned to the Seller's factory for examination, the part alleged to be defective, and the Seller agrees that such part of the equipment has been supplied by the Seller and is in fact defective.

This warranty shall not apply to defects in the equipment caused by or resulting from fair wear and tear, wilful damage, negligent or unskilled use in operation or storage, or storage or use in unsuitable conditions by the Purchaser or any third party after delivery by the Seller.

The Seller shall not be liable for any consequential losses, damages or expenses whatsoever incurred by or resulting from defects in the equipment supplied by the Seller.

- <u>Prices:</u> Current prices are subject to change without notice.
- <u>Sales Tax:</u> Unless stated otherwise, all prices quoted are not inclusive of sales tax where applicable.
- <u>Payment:</u> Unless otherwise agreed in writing, all sales are on a basis of cash prior to delivery.

For credit arrangements, all goods remain the property of the Seller until full and final payment is received, and until that time, the Seller reserves the right to take back into his possession any goods held by the buyer or any third party.

Freight: Freight is extra.